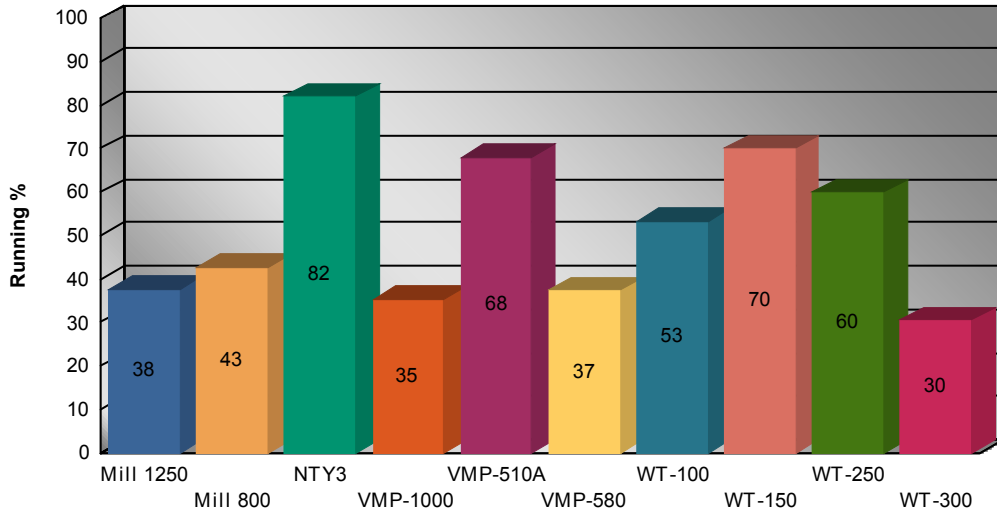


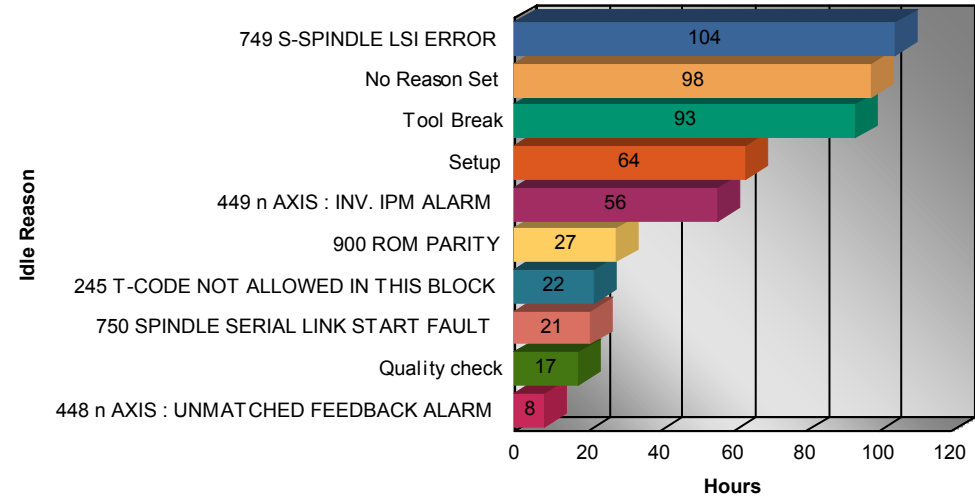
Week 13

Total Availability: 51.7%

Machine Availability



Pareto



	Wk 4	Wk 5	Wk 6	Wk 7	Wk 8	Wk 9	Wk 10	Wk 11	Wk 12	Wk 13	Total
No Reason Set	110.03	152.38	115.07	203.39	55.64	641.06	141.45	87.51	70.24	97.59	1,674.37
Setup	173.31	81.75	121.06	93.46	46.64	31.59	180.09	88.82	102.47	63.51	982.70
Tool Break	10.54	15.06	52.91	0.00	5.21	314.64	37.51	20.50	10.30	93.26	559.93
Optional Stop	26.63	32.75	17.57	0.00	23.62	154.85	41.18	4.42	4.48	4.90	310.42
749 S-SPINDLE L	17.53	82.90	22.84	0.00	4.22	1.45	5.79	7.16	11.10	104.19	257.17
900 ROM PARITY	42.96	13.43	7.66	0.00	33.07	3.77	20.84	69.19	4.00	27.45	222.38
400 SERVO ALA	9.27	6.70	22.18	0.00	55.43	1.77	15.80	4.28	68.09	7.28	190.79
751 FIRST SPIND	44.79	48.36	8.83	0.00	3.43	15.02	22.85	15.44	22.55	4.74	186.01
245 T-CODE NOT	45.09	5.74	7.25	0.00	2.81	43.41	43.53	6.17	7.49	21.53	183.02
449 n AXIS : INV	26.60	14.07	9.87	0.00	7.33	7.65	4.24	23.98	10.24	55.89	159.87
Total	630.61	496.52	544.29	296.86	311.38	1,227.08	559.87	378.91	403.61	540.02	5,389.15