



ISO Programming Course

Title: Siemens Shopturn

Controls: 840D, 810D

Duration: 2 Days

Day 1	Start	Finish
General Layout of Machine & Keyboard Explanation	9:00am	4:00pm
Axes Configuration.		
Creating a new Program		
Opening a program		
Copy paste function		
Key paste function		
Work Offset input		
Tool Offset input		
Cycles available		

Day 2	Start	Finish
Simulation	9:00am	4:00pm
Tooling Graphics		
Optimisation of product		
Test piece 1		
Test piece 2		
Test piece 3		
Test piece 4		