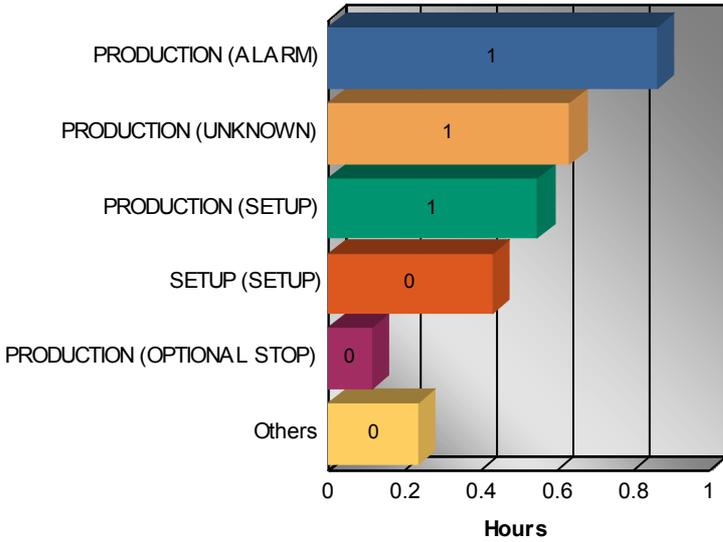


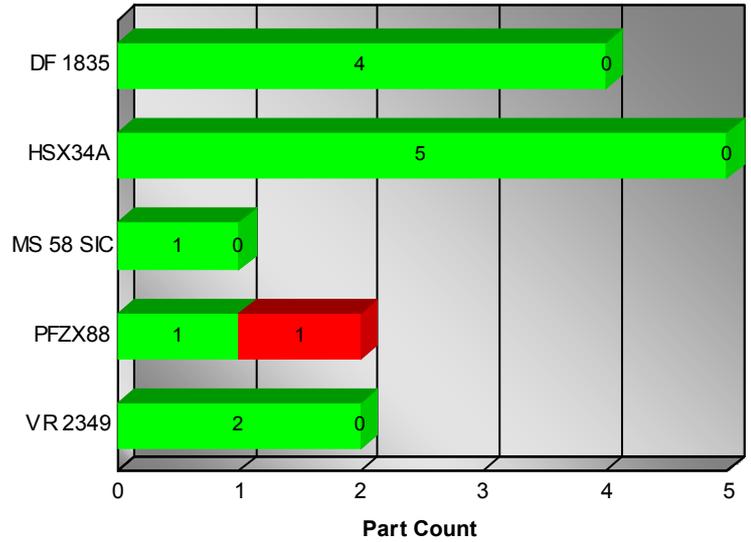
Running 88.1% 21h 00m	Paused 4.2% 0h 59m	Idle 7.7% 1h 49m	Avail 99.3% 23h 50m	Productivity 81.3%
Quality 92.9% 13 Pcts				

Haas VMC-1

Top 5 Idle Reasons

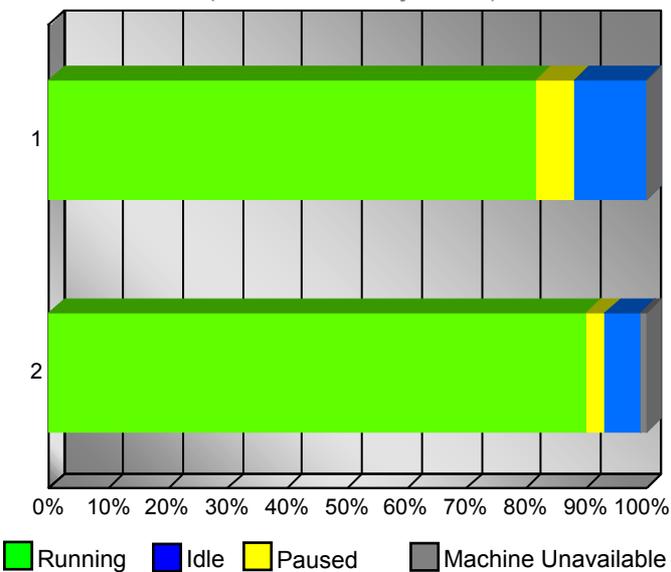


Top 5 Parts Produced



Time Breakdown By Shift

(Before Quality Data)



Machine Modes

